

## **DG Sets**

- ◆ Optimise loading
- ◆ Use waste heat to generate steam/hot water /power an absorption chiller or preheat process or utility feeds.
- ◆ Use jacket and head cooling water for process needs
- ◆ Clean air filters regularly
- ◆ Insulate exhaust pipes to reduce DG set room temperatures
- ◆ Use cheaper heavy fuel oil for capacities more than 1MW